

CONTRACT CELL DEPARTMENT

CORRIGENDUM - I

Tender No.: UCSL/CC/SB/T/193-196/293/2026

Date: 21-09-2026

Sir,

CORRIGENDUM-I - TENDER FOR HULL & HULL PART LIST FABRICATION AND ERECTION OF 70TON BOLLARD PULL TUG UY.193-196.

1. The following terms of the subject tender are amended as follows:

FOR	READ AS
Scope Of work Annexure-I Clause No: 2.3 This is a turnkey job and any additional works up to 10% growth of work on the outfit items in terms of total weight / indicative total number of outfits is to be envisaged and is to be undertaken without any additional price impact.	Clause No: 2.3 This is a turnkey job and any additional works up to 5% growth of work on the outfit items in terms of total weight / indicative total number of outfits is to be envisaged and is to be undertaken without any additional price impact.
Scope of Work Annexure-II Clause No: 1.4. Hull block fabrication and erection works are to be carried out at Hangarkatta and Malpe Yard of UCSL.	Clause No: 1.4. Hull block fabrication and erection works are to be carried out at CSL Cochin Kerala.
Terms & Conditions Annexure-I Clause No: 10.1. 1.1. Payment will be made 6 stages. Stage -1: Completion of Hull Fabrication: 30 % of total contract value On completion of hull block fabrication and dry survey of each block to satisfactorily complete work in accordance with UCSL, Classification society and owners' requirements. Payment shall be released on a pro rata basis of individual block weight. Stage-2: Completion of HPL Fabrication: 10 % of total contracted value On completion of HPL fabrication and dry survey of each items to satisfactorily complete work in accordance with UCSL,	Terms & Conditions Annexure-I Clause No: 10.1. 1.2. Payment will be made 7 stages. Stage -1: Completion of Hull Fabrication: 40 % of Hull contract value On completion of hull block fabrication and dry survey of each block to satisfactorily complete work in accordance with UCSL, Classification society and owners' requirements. Payment shall be released on a pro rata basis of individual block weight. Stage-2: Completion of HPL Fabrication: 40 % of HPL contracted value On completion of HPL fabrication and dry survey of each items to satisfactorily complete work in accordance with UCSL,

Classification society and owners' requirements. <u>Stage -3: Completion of Hull Erection:</u> 30 % of total contracted value On completion of hull block erection and dry survey of each block to satisfactorily complete work in accordance with UCSL, Classification society and owners' requirements. <u>Stage -4: Completion of HPL Erection :</u>10 % of total contracted value On completion of HPL erection and dry survey of each block to satisfactorily complete work in accordance with UCSL, Classification society and owners' requirements. <u>Stage-5: Completion of Final Inspection:</u> 10 % of total contracted value On completion of final inspection satisfactorily complete work in accordance with UCSL, Classification society and owners' requirements. <u>Stage-6: Commencement of Sea Trail:</u> 10% of total contracted value Upon commencement of the sea trial, or upon completion of six (6) months from the date of the final inspection, whichever occurs earlier.	Classification society and owners' requirements. <u>Stage -3: Completion of Hull Erection:</u> 40 % of Hull contracted value On completion of hull block erection and dry survey of each block to satisfactorily complete work in accordance with UCSL, Classification society and owners' requirements. <u>Stage -4: Completion of HPL Erection :</u>40 % of total contracted value On completion of HPL erection and dry survey of each block to satisfactorily complete work in accordance with UCSL, Classification society and owners' requirements. <u>Stage-5: Completion of Final Hull Inspection:</u> 10 % of Hull contracted value On completion of final inspection satisfactorily complete work in accordance with UCSL, Classification society and owners' requirements. <u>Stage-6: Completion of Final HPL Inspection:</u> 10 % of HPL contracted value On completion of final inspection satisfactorily complete work in accordance with UCSL, Classification society and owners' requirements. <u>Stage-7: Commencement of Sea Trail:</u> 10% of total Hull & HPL value Upon completion of the sea trial, or upon completion of six (6) months from the date of the final inspection, whichever occurs earlier.
4.4 The work will be undertaken by only qualified welders of the contractor. Towards this, UCSL will provide the WPS and PQR. Welders will have to be qualified by Class by UCSL. The subcontractor must pay for the welder qualification, testing and certification charges to UCSL on actuals. The contractor must retain the qualified welders till the completion of the project.	4.4 The work shall be carried out exclusively by welders duly qualified and approved for the required welding activities. UCSL shall provide the applicable WPS and PQR. The Contractor's welders shall be qualified by the applicable Classification Society through UCSL. UCSL shall bear the costs associated with welder qualification, testing, and certification for a maximum of 10 welders for the entire duration of the project (4 vessels). The Contractor shall ensure that the qualified welders are retained and made available for the project until completion of the works. Any additional welder qualification, testing, and certification required beyond the above-mentioned limit of 10 welders shall be arranged and borne entirely by the Contractor.



UDUPI COCHIN SHIPYARD LIMITED

Ministry of Ports, Shipping and Waterways,
Government of India

2. Additional clause to be incorporated under Clause 1.44 of Annexure-II:
Scaffolding works required for block fabrication up to 2 vertical tiers shall be within the scope of the Contractor, including obtaining safety clearance. UCSL shall provide the required scaffolding materials, which shall be collected by the Contractor from UCSL Stores. The Contractor shall deploy competent and certified personnel for erection, modification and dismantling of scaffolding up to 2 tiers / vertical levels, as required for work progress.
3. The Price Bid Format has been revised accordingly and incorporated as Annexure V-(A). and Indicative Quantum has been revised and incorporated as Annexure III-(A).
4. All the other terms and conditions of the tender enquiry remains unchanged.

For Udupi Cochin Shipyard Limited,

AKHIL R P
MANAGER - CONTRACT CELL

Assistant General Manager (Contract Cell)



UDUPI COCHIN SHIPYARD LIMITED
Tender for Hull & Hull Part List Fabrication and Erection of 70Ton Bollard Pull ASD Tug UY193 TO UY196
UCSL/CC/SB/T/193-196/293/2026 DT:09.09.2026

INDICATIVE QUANTUM OF HULL PART LIST ITEMS

	Job Description	UoM	Qty.	Remark
1.	L – Drive HO Loose Tank unit Fwd unit fabrication, erection and testing – 100 Kg to 500 Kg	Kg	400.00	
2.	L – Drive HO Loose Tank Aft unit fabrication, erection and testing – 100 Kg to 500 Kg	Kg	400.00	
3.	L – Drive HO Loose Tank unit Fwd unit foundation fabrication, erection and testing – 20 Kg to 100 Kg	Kg	25.00	
4.	L – Drive HO Loose Tank unit Aft unit foundation fabrication, erection and testing – 20 Kg to 100 Kg	Kg	25.00	
5.	L – Drive HO Pump Unit Fwd foundation fabrication, erection and testing – 20 Kg to 100 Kg	Kg	25.00	
6.	L – Drive HO Pump Unit Aft foundation fabrication, erection and testing – 20 Kg to 100 Kg	Kg	25.00	
7.	L – Drive LO Pump Unit Fwd foundation fabrication, erection and testing – 20 Kg to 100 Kg	Kg	25.00	
8.	L – Drive LO Pump Unit Aft foundation fabrication, erection and testing – 20 Kg to 100 Kg	Kg	25.00	
9.	L – Drive LO Loose Tank Fwd fabrication, erection and testing – 100 Kg to 500 Kg	Kg	180.00	
10.	L – Drive LO Loose Tank Aft fabrication, erection and testing – 100 Kg to 500 Kg	Kg	180.00	
11.	L – Drive LO Loose Tank Fwd foundation fabrication, erection and testing – 20 Kg to 100 Kg	Kg	25.00	
12.	L – Drive LO Loose Tank Aft foundation fabrication, erection and testing – 20 Kg to 100 Kg	Kg	25.00	
13.	External FIFI System foundation fabrication, erection and testing – 100 Kg to 500 Kg	Kg	250.00	
14.	Battery Bank Foundation Port fabrication, erection and testing – 100 Kg to 500 Kg	Kg	300.00	
15.	Battery Bank Foundation Stbd fabrication, erection and testing – 100 Kg to 500 Kg	Kg	300.00	
16.	Battery Securing Arrangements	Each	1	UCSL Bought Out
17.	Anchor Windlass Port Foundation fabrication, erection and testing – 50 Kg to 200 Kg	Kg	150.00	





UDUPI COCHIN SHIPYARD LIMITED
Tender for Hull & Hull Part List Fabrication and Erection of 70Ton Bollard Pull ASD Tug UY193 TO UY196
UCSL/CC/SB/T/193-196/293/2026 DT:09.09.2026

18.	Anchor Windlass Stbd Foundation fabrication, erection and testing – 50 Kg to 200 Kg	Kg	150.00	
19.	DG SCR Port Foundation fabrication, erection and testing – 20 Kg to 100 Kg	Kg	25.00	
20.	DG SCR Stbd Foundation fabrication, erection and testing – 20 Kg to 100 Kg	Kg	25.00	
21.	DEF Dosing Unit Port Foundation fabrication, erection and testing – 20 Kg to 100 Kg	Kg	25.00	
22.	DEF Dosing Unit Stbd Foundation fabrication, erection and testing – 20 Kg to 100 Kg	Kg	25.00	
23.	DEF Transfer Unit Foundation fabrication, erection and testing – 20 Kg to 100 Kg	Kg	50.00	
24.	DG LO Loose Tank SB unit fabrication, erection and testing – 100 Kg to 500 Kg	Kg	250.00	
25.	Winch HO Loose Tank unit fabrication, erection and testing – 100 Kg to 500 Kg	Kg	250.00	
26.	Winch HO Loose Tank unit foundation fabrication, erection and testing – 20 Kg to 100 Kg	Kg	25.00	
27.	DG Exhaust Silencer Port unit foundation fabrication, erection and testing – 20 Kg to 100 Kg	Kg	25.00	
28.	DG Exhaust Silencer Stbd unit foundation fabrication, erection and testing – 20 Kg to 100 Kg	Kg	25.00	
29.	Oily water separator Foundation fabrication, Erection – 20 Kg to 100 Kg	Kg	87.00	UCSL Supply
30.	Chain Stopper unit foundation fabrication, erection and testing – 20 Kg to 100 Kg	Kg	80.00	
31.	Winch EHPU Foundation foundation Fabrication, erection and dry survey – 100 Kg to 500 Kg	Kg	400.00	
32.	Tow Pin EHPU Foundation foundation Fabrication, erection and dry survey – 20 Kg to 100 Kg	Kg	50.00	
33.	Cooling Pump Foundation Fabrication, erection and dry survey – 100 Kg to 500 Kg	Kg	300.00	UCSL Supply
34.	Aft main Winch foundation Fabrication, erection and dry survey – 500 Kg and above	Kg	1000.00	
35.	Sewage Transfer Pump Foundation Fabrication, erection and dry survey – 20 Kg to 100 Kg	Kg	15.00	UCSL Supply
36.	Water mist Pump Foundation Fabrication, erection and dry survey – 20 Kg to 100 Kg	Kg	50.00	
37.	Heat Exchangers Port Foundation Fabrication, erection and dry survey – 20 Kg to 100 Kg	Kg	20.00	





UDUPI COCHIN SHIPYARD LIMITED
Tender for Hull & Hull Part List Fabrication and Erection of 70Ton Bollard Pull ASD Tug UY193 TO UY196
UCSL/CC/SB/T/193-196/293/2026 DT:09.09.2026

38.	Heat Exchangers Stbd Foundation Fabrication, erection and dry survey – 20 Kg to 100 Kg	Kg	20.00	
39.	Calorifier foundation Fabrication, erection and dry survey – 20 Kg to 100 Kg	Kg	30.00	
40.	Sewage Treatment Plant and Dosing Skid – 50 Kg to 200 Kg	Kg	110.00	UCSL Supply
41.	Working Air Compressors 1 foundation Fabrication, erection and dry survey – 20 Kg to 100 Kg	Kg	85.00	UCSL Supply
42.	Working Air Compressors 2 foundation Fabrication, erection and dry survey – 20 Kg to 100 Kg	Kg	85.00	UCSL Supply
43.	Working Air Receiver 1 Foundation Fabrication, erection and dry survey – 20 Kg to 100 Kg	Kg	70.00	UCSL Supply
44.	Working Air Receiver 2 Foundation Fabrication, erection and dry survey – 20 Kg to 100 Kg	Kg	70.00	UCSL Supply
45.	Bilge and Fire Pump – AFT foundation Fabrication, erection and dry survey – 20 Kg to 100 Kg	Kg	25	UCSL Supply
46.	Bilge and Fire Pump – FWD foundation Fabrication, erection and dry survey – 20 Kg to 100 Kg	Kg	25	UCSL Supply
47.	Hydraulic control unit for Anchor Windlass / Towing winch foundation Fabrication, erection and dry survey – 20 Kg to 100 Kg	Lumpsum	1.00	
48.	F.O. Transfer Off-Line Filter foundation Fabrication, erection and dry survey – 20 Kg to 100 Kg	Kg	25.00	
49.	FIFI Monitor – 1 Bracket Fabrication, erection and dry survey – 20 Kg to 100 Kg	Kg	25.00	
50.	FIFI Monitor – 2 Bracket Fabrication, erection and dry survey – 20 Kg to 100 Kg	Kg	25.00	
51.	Bottom Plug	Numbers	20.00	UCSL Bought Out
52.	Manhole 600 x 400 – Raised with coaming type	Numbers	12.00	UCSL Bought Out
53.	Manhole 600 x 400 – flat type	Numbers	11.00	UCSL Bought Out
54.	Vertical ladder Fabrication for Hatch (Including drill holes)	Kg	250.00	UCSL Supply
55.	Vertical Ladder – Escape Hatch 10 m	Numbers	4	
56.	Vertical ladder Tanks up to 1 meter	Numbers	2	
57.	Vertical ladder Tanks (1 to 2 meter)	Numbers	10	
58.	Tank Vertical ladder Fabrication (Including drill holes)	Kg	360.00	UCSL Supply





UDUPI COCHIN SHIPYARD LIMITED
Tender for Hull & Hull Part List Fabrication and Erection of 70Ton Bollard Pull ASD Tug UY193 TO UY196
UCSL/CC/SB/T/193-196/293/2026 DT:09.09.2026

59.	Rungs / Hand grip Fabrication and Erection (300 mm length)	Numbers	70	
60.	Potable Water Transfer Foundation Fabrication, erection and dry survey – 20 Kg to 100 Kg	Kg	50	
61.	Hydrophore Tank Foundation, Fabrication, Erection. – 20 kg to 100 Kg	Kg	50	
62.	MOB Davit foundation fabrication and erection (including carling) 20 Kg to 100 Kg	Kg	60.00	
63.	Chain stopper foundation erection – 20 Kg to 100 Kg	Kg	80.00	UCSL Supply
64.	Chain locker step fabrication and erection	Lumpsum	1.00	
65.	Main deck Storm rail fabrication SS and erection including bend works	Rmtr	18.00	
66.	Hand rail fabrication SS and erection including bend works	Rmtr	48.00	
67.	External Staircases	Kg	1200	
68.	Staircase_Handrail fabrication and Erection works	Rmtrs	30	
69.	Bridge deck – staircase fabrication works	Kg	448.00	
70.	FWD Main deck raised grating plate platform works	Kg	358.00	
71.	FWD Main deck raised platform grating plates positioning and final securing works	Sq. mtr	12.00	
72.	Cradle for life raft foundation fabrication, erection and dry survey works (Port & Stbd)	Kg	392.00	
73.	D fender – Flat bar 110 x 16 mm fitment and welding	Rmtr	75.00	
74.	D fender – Installation (300 mm x 300 mm considered) Including SS Rod with washer welding	Rmtr	34.00	UCSL Bought Out
75.	W fender: 480 mm wide x 300 mm thick 20T/m ²	Rmtr	70.00	
76.	W fender – Installation Including SS Rod with washer welding	Rmtr	3.00	UCSL Bought Out
77.	Cylindrical fender – Holding eye Fitment, welding and securing	Numbers	65.00	
78.	Cylindrical fender – 800 OD x 450 ID mm	Rmtr	30.00	UCSL Bought Out
79.	Cylindrical fender Transition Piece 800x600x300 mm	Rmtr	3.00	UCSL Bought Out
80.	Shaft Guard Fabrication and erection (Aluminium chq plt/ perforated wire mesh with frame)	Rmtr	1.00	
81.	Sea chest gratings (including final securing)	Kg	320.00	





UDUPI COCHIN SHIPYARD LIMITED
Tender for Hull & Hull Part List Fabrication and Erection of 70Ton Bollard Pull ASD Tug UY193 TO UY196
UCSL/CC/SB/T/193-196/293/2026 DT:09.09.2026

82.	Stern Mast fabrication and Erection	Kg	78.00	
83.	Gutter flat bar fitment, welding and dry survey	Rmtr	120.00	
84.	Main Mast Structure fabrication, erection and dry survey (including carlings)	Kg	800.00	
85.	Main Mast securing	Lumpsum	1.00	
86.	Gob eye base plate fitment, installation and dry survey 500 Kg to 1000 Kg	Kg	740.00	
87.	Engine room chequered plate floor frame work	Kg	1564.00	
88.	Engine room chequered plate laying and securing (including drilling, tapping, counter and one time removal and refitment)	Sq. mtr	72.00	
89.	Propulsion room chequered plate floor frame work	Kg	312.00	
90.	Propulsion room chequered plate laying and securing (including drilling, tapping, counter and one time removal and refitment)	Sq. mtr	36.00	
91.	Platform in Engine room – Fabrication and erection works – 100 Kg to 500 Kg	Kg	447.00	
92.	Platform in Engine room – Chequered plates fitment and final securing	Sq. mtr	7.20	
93.	Racks in AFT Both sides & FWD Bosun Store – Fabrication, erection and dry survey (Port & Stbd) – 200 Kg to 1000 Kg including the installation of Wooden planks	Kg	500.00	
94.	Spill Coaming fit – up, welding and dry survey (including drain valve) – 100 Kg to 500 Kg	Kg	240.00	
95.	Drip tray fit – up, welding and dry survey (including drain valve)	Lumpsum	18.00	
96.	Cavity box Fabrication, erection and dry survey (2 numbers)	Lumpsum	2.00	
97.	Work bench foundation Fabrication, erection and dry survey – 20 Kg to 100 Kg	Kg	23.00	
98.	Work bench – Installation	Lumpsum	1.00	UCSL Bought Out
99.	Owner plate fdn fabrication and erection works (Port & Stbd) – 20 Kg to 100 Kg	Kg	44.00	
100.	Builder plate fdn fabrication and erection works (12 Kg)	Lumpsum	1.00	
101.	Weld bead marking – near tank man entry (100 mm length considered)	Each	80.00	
102.	SWL marking (100 mm length considered)	Each	60.00	
103.	Frame No. Weld bead Markings (100 mm length considered)	Each	12.00	
104.	In water survey / Hull marking (100 mm length considered)	Each	120.00	





UDUPI COCHIN SHIPYARD LIMITED
Tender for Hull & Hull Part List Fabrication and Erection of 70Ton Bollard Pull ASD Tug UY193 TO UY196
UCSL/CC/SB/T/193-196/293/2026 DT:09.09.2026

105.	Tank Boundary Symbol fitment and welding (600 mm length considered)	Each	80.00	
106.	Azimuth Thruster marking on shell (400 Dia considered)	Location	2.00	
107.	IMO Number, call sign and NT letter fitment and welding (letter size 100 mm to 200 mm)	Each	60.00	
108.	Ship Name - Letter fitment, welding and dry survey (letter size 200 mm - 250 mm)	Each	30.00	
109.	Ship Name - Letter fitment, welding and dry survey (letter size 600 mm considered)	Each	15.00	
110.	Port of registry (letter size 200 - 300 mm)	Each	24.00	
111.	Boot top weld bead marking on shell	Each	80.00	
112.	Load line marking	Location	2.00	
113.	Draft marking (Letter size according to hull shape and maximum no.of letter considered in each side 18 letter) Fwd., Middle and Aft - Port and Stbd)	Location	6.00	
114.	No Smoking weld bead (Letter size 300 - 400 mm)	Each	1.00	
115.	No Smoking by paint - Marking and punching considered	Each	18.00	
116.	Up to 2 ton lifting eye fitment and welding	Nos	24.00	
117.	Up to 5 ton lifting eye fitment and welding	Nos	16.00	
118.	Up to 10 ton lifting eye fitment and welding	Nos	24.00	
119.	Up to 20 ton lifting eye fitment and welding	Nos	12.00	
120.	Anode fitment and welding (including covering)	Nos	41.00	UCSL Bought Out
121.	Door step Fabrication and Erection	Nos	4.00	
122.	Hawse Pipe Cover fabrication, installation and final securing	Nos	2.00	
123.	Workshop tool board installation	Nos	1.00	UCSL Bought Out
124.	LSA/ FFA installation, securing and survey presentation (Considered 6 - person accdn capacity)	Lumpsum	1.00	UCSL Bought Out
125.	MGPS Fitment and welding	Nos	6.00	UCSL Bought Out
126.	CO2 cylinders (08 Cylinders) locking arrangements, FB Fitment, welding and dry survey including wood cutting and placement	Lumpsum	1.00	UCSL Bought Out
127.	CO2 Lifting arrangements - Eye bar fitment	Rmtr	1.60	
128.	Aft bulwark chain hook fitment and SS chain installation	Lumpsum	1.00	
129.	AFT staple & Towing hook foundation fabrication and erection (Including SS Cladding)	Kg	4800.00	
130.	Deck Mounted bollard fitment and welding	Numbers	2	





UDUPI COCHIN SHIPYARD LIMITED
Tender for Hull & Hull Part List Fabrication and Erection of 70Ton Bollard Pull ASD Tug UY193 TO UY196
UCSL/CC/SB/T/193-196/293/2026 DT:09.09.2026

131.	Bulwark Mounted Chocks, Cyclone Mooring	Numbers	4.00	UCSL Bought Out
132.	Bitter end for anchor chain	Lumpsum	2.00	UCSL Bought Out
133.	Bulwark door	Lumpsum	2.00	
134.	Guard for aft escape hatch	Lumpsum	2.00	UCSL Supply
135.	FO transfer pump foundation fabrication	Kg	80	UCSL Supply
136.	Fwd l-drive gravity tank lube hydraulics foundation – 20 Kg to 100 Kg	kg	25	
137.	Fwd Thruster system –hydraulic pump starter foundation – 20 Kg to 100 Kg	kg	25	
138.	Aft Thruster system –hydraulic pump starter foundation – 20 Kg to 100 Kg	kg	25	
139.	Flush type hatch bolt fitment, welding, dry survey and hose test 1200x600	Numbers	1.00	
140.	Flush type hatch bolt fitment, welding, dry survey and hose test 1550x1000	Numbers	2.00	
141.	Flush type hatch bolt fitment, welding, dry survey and hose test 800x600	Numbers	1.00	
142.	Flush type hatch bolt fitment, welding, dry survey and hose test 950x800	Numbers	1.00	

The items marked as "UCSL Supply" and "UCSL Bought Out" shall be fabricated by UCSL and supplied to the successful bidder. The successful bidder shall be responsible for the erection, installation, and dry survey of these items at the designated location.





UDUPI COCHIN SHIPYARD LIMITED
Tender for Hull & Hull Part List Fabrication and Erection of 70Ton Bollard Pull ASD Tug
UY193 TO UY196
UCSL/CC/SB/T/193-196/293/2026 DT:09.09.2026

UCSL/CC/SB/T/193-196/293/2026 Dt:09.09.2026

**TENDER FOR HULL & HULL PART LIST FABRICATION &
ERECTION OF 70 TON BOLLARD PULL ASD TUG (UY193
TO UY196)**

REVISED PRICE BID

SL NO	WORK DESCRIPTION	QTY	UOM	UNIT RATE (INR)	TOTAL
1	Hull Block Fabrication, Erection Dry Survey, Tank Testing and Final UCSL/Owner's and Class Survey for 1 Tug.	286	TON		
2	Hull Part List Fabrication & Erection Dry Survey, Tank Testing and Final UCSL/Owner's and Class Survey for 1 Tug.	1	Ls		
3	Base Total Amount (For 1 Tug)				
4	Base Total Amount (For 4 Tugs) (Sl. No. 3 X 4)				
5	IGST/GST..... %				
6	GRAND TOTAL AMOUNT FOR 1 TUG (INR)				
AMOUNT IN WORDS:					

- Note: L1 will be determined, based on the basic value (Sl. No. 4) only (excluding GST)
- The Contractor shall provide the breakup for Hull Part List (HPL) items as per the indicative quantum provided in Corrigendum Annexure-III (A) matching the price bid, if requested by UCSL during evaluation.

Signature:

Address of the contractor:

Seal:

