



UDUPI COCHIN SHIPYARD LIMITED

UDUPI COCHIN SHIPYARD LIMITED

Ministry of Ports, Shipping and Waterways,
Government of India

CONTRACT CELL DEPARTMENT

CORRIGENDUM - 1

Tender No.: UCSSL/CC/T/TUG/294

Date: 17-10-2024

Sir,

CORRIGENDUM-1 – TENDER FOR PIPE SPOOL FABRICATION OF 70-TON BOLLARD PULL ASD-TUG

1. The following terms of the subject tender is amended as follows:

FOR	READ AS
1. Annexure-I, Clause No:2.3 , This is a turnkey job and any additional works up to 10% growth of work on the outfit items in terms of total weight / indicative total number of outfits is to be envisaged and is to be undertaken without any additional price impact.	1. Annexure-I, Clause No:2.3 , This is a turnkey job and any additional works up to 7.5% growth of work on the outfit items in terms of total weight / indicative total number of outfits is to be envisaged and is to be undertaken without any additional price impact.

2. Revised Indicative Bill of Materials (BOM) enclosed at Annexure-III-A.
3. Revised Price bid enclosed at Annexure-V-A.
4. Materials to be certified by IRS Class only.
5. Tender opening date;

FOR	READ AS
18 th October 2024 (Friday), 16:30 Hrs	28 th October 2024 (Monday), 15:30 Hrs

6. All the other terms and conditions of the tender enquiry remains unchanged.



For Udupi Cochin Shipyard Limited,

Assistant General Manager (Materials & Contract Cell)

सोणि क्लेमेन्ट टी एम
SONY CLEMENT T M
सहायक महापबंधक / ASSISTANT GENERAL MANAGER
उदुपि कोचीन शिपयार्ड लिमिटेड
UDUPI COCHIN SHIPYARD LIMITED
माल्पे, कर्नाटक / MALPE, KARNATAKA-576 108



UDUPI COCHIN SHIPYARD LIMITED
Tender for Pipe Spool Fabrication of 70 Ton Bollard Pull ASD-TUG
UCSL/CC/T/TUG/294 DT: 08TH OCT 2024

PART A

FABRICATION QTY FOR CARBON STEEL & STAINLESS-STEEL PIPES

Category	Approx. Inch Diameter
CLASS PIPES	
Above 150 NB	70
100 NB to 150 NB	20
65 NB to 80 NB	70
32 NB to 50 NB	20
CARBON STEEL PIPES	
Above 150 NB	1200
100 NB to 150 NB	2700
65 NB to 80 NB	5400
32 NB to 50 NB	6600
SS PIPES	
Above 150 NB	20
100 NB to 150 NB	20
65 NB to 80 NB	30
32 NB to 50 NB	50
TOTAL ESTIMATE	16200





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PART B

GALVANISATION/PICKLING/PASSIVATION

SL. No	Description	Total Weight in Ton (A)
1	Hot Dip Galvanizing	30

Note:

1. Non-GI pipes inside and outside of pipe to be blasted upon completion.
2. Outside of pipe to be primer coated to avoid corrosion after completion.
3. **All ends to be properly closed with plastic end cap to avoid outside particles.**





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PART C
INDICATIVE BILL OF MATERIAL(BOM)

CLASS PIPE-CARBON STEEL												
SL. No.	Item Description	Size	OD	Sch	Thickness	Material	Material Category	Standard	Class	Qty	UOM	Remarks
1	Seamless Pipe	25	33.4	XXS	9.09	A53 Gr B	CARBON STEEL	ASME B36.10	III	1	Mtr	
2	Seamless Pipe	32	42.2	XXS	9.7	A53 Gr B	CARBON STEEL	ASME B36.10	III	1	Mtr	
3	Seamless Pipe	50	60.3	XXS	11.07	A53 Gr B	CARBON STEEL	ASME B36.10	III	1.5	Mtr	
4	Seamless Pipe	65	73	XXS	14.02	A53 Gr B	CARBON STEEL	ASME B36.10	III	10	Mtr	
5	Seamless Pipe	80	88.9	160	11.13	A53 Gr B	CARBON STEEL	ASME B36.10	III	1.5	Mtr	
6	Seamless Pipe	100	114.3	120	11.13	A53 Gr B	CARBON STEEL	ASME B36.10	III	1.5	Mtr	
7	Seamless Pipe	250	273	XS	12.7	A53 Gr B	CARBON STEEL	ASME B36.10	III	6	Mtr	
8	Seamless Pipe	550	559	XS	12.7	A53 Gr B	CARBON STEEL	ASME B36.10	III	6	Mtr	alternate SCH 80 28.58mm(t)

Note:

ABOVE MATERIALS TO BE CERTIFIED BY IRS CLASS.

